

K9K

Tightening torques

flywheel bolts

55 N.m

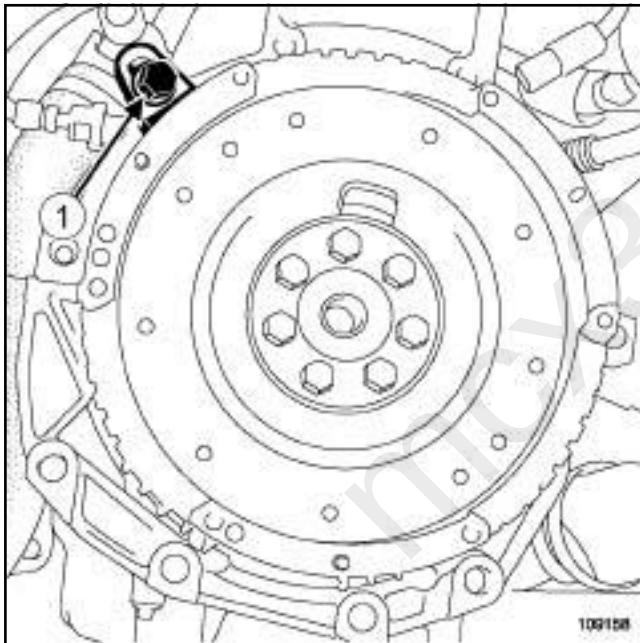
REMOVAL

I - REMOVAL PREPARATION OPERATION

☐ Remove:

- the manual gearbox (see **Manual gearbox: Removal - Refitting**) ,
- the clutch pressure plate (see **Pressure plate - Disc: Removal - Refitting**) .

II - OPERATION FOR REMOVAL OF PART CONCERNED



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- ☐ Lock the flywheel with the(1).
- ☐ Remove the flywheel bolts.
- ☐ Remove:
 - the flywheel,
 - the.

REFITTING

I - REFITTING PREPARATION OPERATION

- ☐ Check the condition of the flywheel.
- ☐ parts always to be replaced: Flywheel bolts.

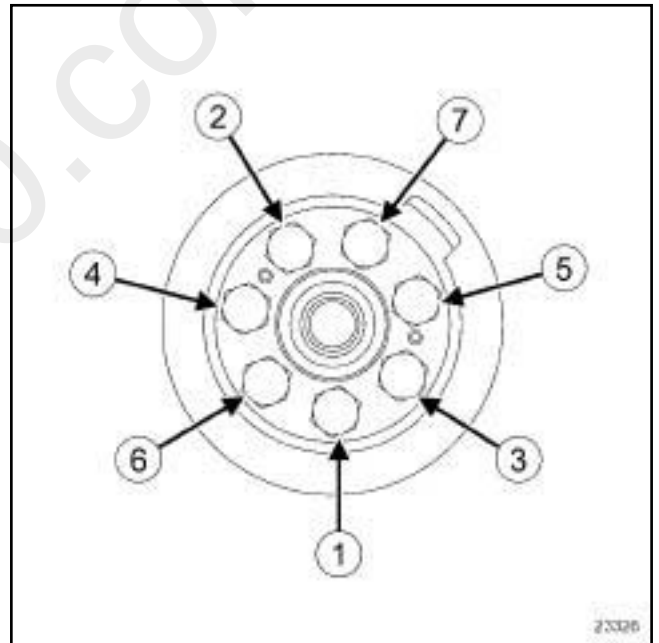
- ☐ Use **SURFACE CLEANER** (see **Vehicle: Parts and consumables for the repair**) (04B, Consumables - Products) to clean and degrease:

- the crankshaft bearing face on the flywheel if re-used,
- the flywheel pressure face on the crankshaft,
- the flywheel threading.

II - REFITTING OPERATION FOR PART CONCERNED

- ☐ Refit the flywheel.

- ☐ Coat the new flywheel bolts with **FRENETANCH** (see **Vehicle: Parts and consumables for the repair**) (04B, Consumables - Products).



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- ☐ Lock the flywheel using tool.
- ☐ Tighten to torque and in order the **flywheel bolts (55 N.m)**.

III - FINAL OPERATION

- ☐ Refit:

- the clutch pressure plate (see **Pressure plate - Disc: Removal - Refitting**) ,
- the manual gearbox (see **Manual gearbox: Removal - Refitting**) .